

Sup June 1

Work Order ID 59183



May 27, 2010 1:22:44 PM

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 5/27/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/02/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3955	A
-------	---

DSI 9464	B
----------	---

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9464-011  
CHG001

0.00

Swabola

For CL 10/06/01

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-6-01 20

**Work Order ID 59183**

Page 2

May 27, 2010 1:22:45 PM

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 5/27/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/02/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

S1066601



QC

Memo

0.00

②

Quality Control

130

0.00



Packaging

Memo

0.00

10-6-10 SP

Packaging

Identify and pack for shipping as per PPP DSI 9464-011

Location: 20

PPP rev: Draft

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

10/06/10

Quality Control

10-6-01

# Picklist Print

May 27, 2010 1:22:42 PM

Page 1

Work Order ID: 59183

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Start Date: 5/27/10

Required Date: 6/02/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

S-2 D3955-041 Doubler Assembly		Manufactured	No			110	Each	0.0000	2	4		16-6-1 SP	
-----------------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	-----------	--

S-2 D3955-3 Cover Plate		Manufactured	No			110	Each	5.0000	2	4		10-6-1 SP	
----------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	-----------	--

Location Loc Qty Loc Code

ST102	5	
58962	2	
58963	3	

S-2 D3955-5 Plate		Manufactured	No			110	Each	4.0000	2	4		10-6-1 SP	
----------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	-----------	--

Location Loc Qty Loc Code

ST103	4	
59020	4	

S-2 D3955-7 Plate		Manufactured	No			110	Each	7.0000	6	12		B5919/ 5x 10-6-1 SP	
----------------------	--	--------------	----	--	--	-----	------	--------	---	----	--	---------------------	--

Location Loc Qty Loc Code

ST103	7	
58964	7	

S-2 D3955-21 Gasket		Manufactured	No			110	Each	10.0000	2	4		10-6-1 SP	
------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	-----------	--

Location Loc Qty Loc Code

ST103	10	
51720	10	

# Picklist Print

May 27, 2010 1:22:42 PM

Page 2

Work Order ID: 59183

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified by:EC

IPP Rev:B as

Start Date: 5/27/10

Required Date: 6/02/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3955-23		Manufactured	No			110	Each	2.0000	2	4			

SL  
42 Template



1359318

10-6-1

SL

Location	Loc Qty	Loc Code
----------	---------	----------

ST103	2	
58965	2	

CR3212-4-04

Purchased

No

110

Each

653.0000

38

2  
76

10-6-1

S  
42 Cherry Rivet



Location	Loc Qty	Loc Code
----------	---------	----------

ST311	653	
112314	253	
113644	200	
113749	200	

AN3-5A

Purchased

No

110

Each

941.0000

4

8

10-6-1

S  
42 Bolt



Location	Loc Qty	Loc Code
----------	---------	----------

ST350	941	
105057	941	

AN3-6A

Purchased

No

110

Each

177.0000

4

8

10-6-1

S  
42 Bolt



Location	Loc Qty	Loc Code
----------	---------	----------

ST351	177	
113359	177	

May 27, 2010 1:22:42 PM

Shop Packet Print

Page 2

# Picklist Print

May 27, 2010 1:22:42 PM

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Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC




IPP Rev:B as

Start Date: 5/27/10

Required Date: 6/02/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status																					
AN3-7A 		Purchased	No			110	Each	51.0000	4	18		10-6-1	ef																					
Bolt																																		
<table><tr><th><u>Location</u></th><th><u>Loc Qty</u></th><th><u>Loc Code</u></th></tr><tr><td>ST351</td><td>51</td><td></td></tr><tr><td>113539</td><td>14</td><td></td></tr><tr><td>114227</td><td>37</td><td></td></tr></table>														<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>	ST351	51		113539	14		114227	37										
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ST351	51																																	
113539	14																																	
114227	37																																	
AN3-10A 		Purchased	No			110	Each	46.0000	4	18		10-6-1	ef																					
Bolt																																		
<table><tr><th><u>Location</u></th><th><u>Loc Qty</u></th><th><u>Loc Code</u></th></tr><tr><td>ST351</td><td>46</td><td></td></tr><tr><td>114330</td><td>46</td><td></td></tr></table>														<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>	ST351	46		114330	46													
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ST351	46																																	
114330	46																																	
NAS1149D0332J 		Purchased	No			110	Each	405.0000	6	12		10-6-1	ef																					
Washer																																		
<table><tr><th><u>Location</u></th><th><u>Loc Qty</u></th><th><u>Loc Code</u></th></tr><tr><td>FP</td><td>100</td><td></td></tr><tr><td>113644</td><td>100</td><td></td></tr><tr><td>ST298</td><td>305</td><td></td></tr><tr><td>112794</td><td>15</td><td></td></tr><tr><td>113237</td><td>92</td><td></td></tr><tr><td>114348</td><td>198</td><td></td></tr></table>														<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>	FP	100		113644	100		ST298	305		112794	15		113237	92		114348	198	
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May 27, 2010 1:22:43 PM

Page 4

Work Order ID: 59183



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Start Date: 5/27/10

Required Date: 6/02/10

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	1,684.000	2	4			



Nut



10-6-1 200 P

Location	Loc Qty	Loc Code
ST300	1684	
113537	20	
113644	164	
114523	1000	
114718	500	

May 27, 2010 1:22:43 PM

Shop Packet Print

Page 4

REFERENCE ONLY

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

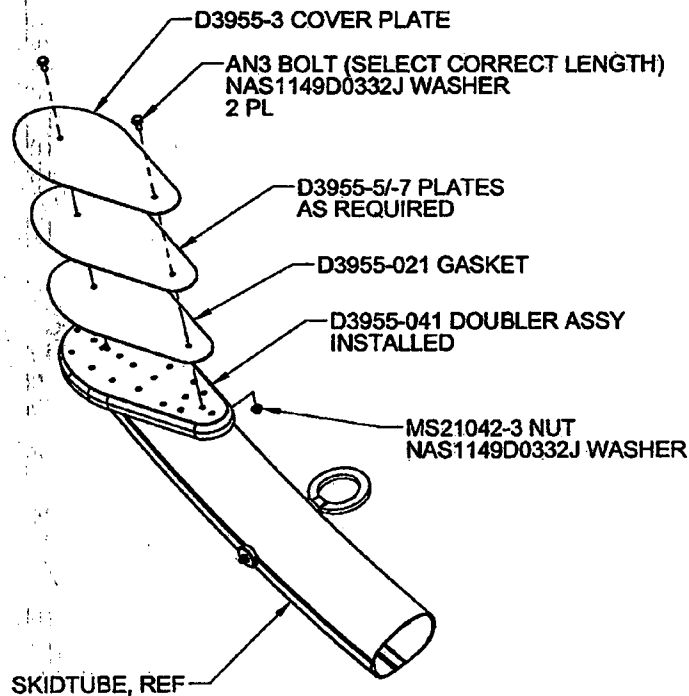






Figure 2

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.04.14  
CERT. NO.: SH96-88  
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9464	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries